

SOUTH PRODUCTION NOTES

Aug 26, 2015
7-3 Shift notes

BASF EMPLOYEES

272 Last Recordable
204 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

**Waiting for maintenance on the end seals and also on the valve for the F-1 line that connects to the top of the mixer. Still in process.
Waiting on parts will be down until Wednesday.**

#1 RC / AI 3952:

Hold for material. Cleaned out side door on feed end and under drum (dust/fines discharge). Keep an eye on this and clean it out each shift. Will need to stop when engineer advises (Trimer must be available for first west pfadler batch of 4601). Feed off middle midnight shift. North end seal on mixer needs repaired (work order submitted).

#2 MED line / Cu 0860:

On hold.

#2 RC/ Cu 0860:

Feed finished. Hold

#3 MED line / D 0715:

Batches started on second shift. First batch had numerous conglomerated pieces of material mixed with extrusions, possibly from the cleaning prior to D 0715 (material looked gray, and soft/pliable). First few batches will be separated and inspected by Bodmann (John is aware). 2nd batch looked better, but wiper blade ate into the die plate at the end of the batch. Will need to replace plate and blade before restarting.

#3 RC / Clean for D 0715:

Calciner was flushed with two drums of AL oxide over the weekend. Will need to set up screener for D 0715.

#4 RC / D-0222 next

Screener has been put back together with correct screens per Bill. Discharge table and syntron being reinstalled end of midnight shift.

#5 RC / Catoxid:

Calciner has been started to be put back together. Need to still replace discharge end thermowell with cover plate and air line (work order submitted as this should be maintenance-related work). Then calciner should be good to go.

#6 RC & Dryer / D 1756

Continue feeding, but out of material during midnight shift. Keep the feed rate up when running. We will need to make up for lost time. Keep an eye on the Sly scrubber exhaust. The exhaust valve on the second floor of building 27 is stuck half way open. IMC is working on it and ordering parts so we can baffle back the suction on the dryer.

West Pfaudler / 4601

Solution made afternoon shift and carbon loaded into pfaudler. Still waiting for pressure gauge for lid. Trimer pump replaced, delivery of pressure gauge Wednesday. Work order also written to get tank 6 line blanked off, and several other work orders submitted for scale readouts to be installed on red and white solution tanks, need power to white tank rack outlets, and repositioning of lid gauges so they can be read from 2nd floor west of pfaudler.

East Pfaudler/ D 1756:

Continue on.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / D-0222.

Belt cleaned, hold.

PK Blender: Catoxid

Catoxid batches ran on midnight. We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW.

Tower 3 / E 474:

Unloaded, down until next E 474 load arrives from Erie. May be several days.

Tower 6 / Cu 0860:

Running.

North Screener / Cu 0860:

Continue on.

South Screener / E 474:

Continue on.

#2662 (west) Pill Machine / AI-3915:

Running, but having issues with faults.

#2664 (east) Pill Machine / AI-3915:

Having issues with broken inserts.

TK #2 / V 2010:

Done.

TK #4 / 2508 next:

Continue. Mill 2046 drums between catch ups.

Harrop Kiln / AI 3920:

Loading and Unloading.

Building 27 Belt Filter / 5020:

Down. The belt needs to be changed out. Maintenance is scheduled to do this on Wednesday. Also, Gem is changing out the vacuum pump.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) Horne Tableting/Harrop Kiln
- 3) West Pfaudler
- 4) South Precip/Dry
- 5) #4 Tunnel Kiln/Ross Mixer
- 6) #2 RC North
- 7) #4 Calciner
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) #5 Calciner
- 11) #1 MED/#1RC
- 12) Reduction Towers